

A Temperature-Sensing Device  
for Determining the Level of a Fluid

INVENTED BY

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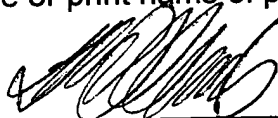
of

Sagamore Hills, Ohio 44067

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FORREST L. COLLINS

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Cross-Reference to Related Application

This application claims the benefit of copending United States patent application 09/992,610 filed 19 November 2001 and United States patent application 09/792,663 filed February 23, 2001. United States patent applications 09/992,610 filed 19 November 2001 and 09/792,663 filed 23 February 2001 are specifically incorporated herein.

Background of the Invention

Field of the Invention. The present invention relates to determining the level of fluid in a container and the like.

Description of the art practices.

United States Patent 6,260,414 to Brown, et al., issued July 17, 2001 recites a cholesteric liquid crystal fluid level indicator that determines the level of a cooled liquid, such as beer, in a closed, opaque keg when placed in thermal contact with the exterior surface of the keg, by producing a color change that is a function of the liquid temperature when the liquid is within a predetermined temperature range, the indicator comprises a multiple level strip having a top transparent layer, liquid crystal layer, a black background layer and an attachment layer employing a protected adhesive on its bottom surface for removably attaching the strip to the keg, the instant invention employs a heat conducting adhesive on the attachment layer and for securing certain layers in the strip, such as the liquid crystal layer.

United States Patent 5,655,839 issued to Schmidt, et al., August 12, 1997 describes an IR temperature sensor that comprises a sealed housing containing an inert gas atmosphere and enclosing a detector for conversion of heat radiation into an electrical signal, an optical system which images the heat radiation emanating from an object onto the detector, a heat-conducting temperature equalization element which maintains the detector and the optical system at a common temperature, and a temperature sensor which measures the temperature of the temperature equalization element. The sealed housing protects the sensor from the external environment and maintains uniform temperature between the optical system and the sensor.

Further information concerning infrared temperature sensors is found in a brochure entitled Raynger® ST™ that describes ST30 Pro™ Standard and ST30 Pro™

Enhanced noncontact thermometers. The ST30 Pro™ Standard and ST30 Pro™ Enhanced noncontact thermometers are available from Raytek Corporation 1201 Shaffer Road Post Office Box 1820 Santa Cruz, California 95061-1820.

United States Patent 4,362,645 that issued to Hof, et al. December 7, 1982 describes temperature-indicating compositions of matter. United States Patent 4,362,645, in particular describes stable compositions of matter which change color sharply upon a transition from a liquid state to a solid state or from a solid state to a liquid state, which change of state is at substantially a predetermined temperature corresponding to a temperature to be measured.

The constituents of the Hof, et al. compositions of matter comprise: 1. a solvent (I) consisting of a single substance or a mixture of substances and adapted to change from a solid state at substantially a predetermined temperature to a liquid state and 2. an indicator system (II) consisting of one or more substances different from (I), characterized in that (a) (II) is soluble in (I) when the latter is in the liquid phase, and (b) (II) changes color visible to the naked eye when (I) passes from the solid to the liquid phase or from the liquid to the solid phase. Thermometers containing said stable compositions of matter are also disclosed.

United States Patent 4,339,207 also to Hof, et al. which issued July 13, 1982 describes a temperature indicating device is disclosed comprising: (a) a flat or gradually curved heat-conducting carrier having one or more cavities, each substantially filled with a composition of matter; or in the alternative, with (1) a composition of matter which changes from opaque to transparent upon a corresponding change from solid to liquid on top of an (2) indicator means located at the bottom of the cavity; said composition of matter, whether novel or not, being substantially without impurities and containing a substantially spherical void space between the bottom of the cavity; and (b) a transparent cover sheet means in sealing engagement with the heat conducting carrier means overlying and above the cavity, which spherical void space acts to magnify the color change if the novel compositions of matter are present or the presence of an indicator means upon melting of the compositions of matter in the cavity.

The compositions of matter of Hof et al., are further described as changing color sharply upon a transition from a liquid state to a solid state or from a solid state to a

1 liquid state, which change of state is at substantially a predetermined temperature  
2 corresponding to a temperature to be measured.

3 United States Patent 4,232,552 issued to Hof, et al. November 11, 1980  
4 discloses temperature-indicating compositions of matter. The Hof, et al. compositions  
5 Novel and stable compositions of matter are disclosed which change color sharply upon  
6 a transition from a liquid state to a solid state or from a solid state to a liquid state, which  
7 change of state is at substantially a predetermined temperature corresponding to a  
8 temperature to be measured. The constituents of the novel compositions of matter  
9 comprise: 1. a solvent (I) consisting of a single substance or a mixture of substances  
10 and adapted to change from a solid state at substantially a predetermined temperature  
11 to a liquid state and 2. an indicator system (II) consisting of one or more substances  
12 different from (I), characterized in that (a) (II) is soluble in (I) when the latter is in the  
13 liquid phase, and (b) (II) changes color visible to the naked eye when (I) passes from  
14 the solid to the liquid phase or from the liquid to the solid phase. Thermometers  
15 containing stable compositions of matter are also disclosed in United States Patent  
16 4,232,552.

17 Seiden, et al., in United States Patent 5,426,593 issued June 20, 1995 is directed  
18 to a device that measures the oxygen component of a beverage gas using a specific  
19 oxygen probe, ultrasonic degassing, a special valving technique, and microprocessor  
20 based software. The measurement is made in the gaseous state in a two-chamber  
21 system.

22 The device of Seiden, et al., is controlled by an electronic console that is built  
23 around a microprocessor which sequences and times the valves, receives the data from  
24 the oxygen probe and its accompanying temperature compensation circuit, and displays  
25 the data. An alternative method is to use several chambers and one pass. Additional  
26 chambers may be used to increase the speed of the test, control interferences, or aid in  
27 identifying gases other than the oxygen component. The device may also have an  
28 interface piercing head manifold that allows carbon dioxide and oxygen to be tested in  
29 the same container and in one preparation. The invention also relates to specific gas  
30 measurements with non-specific type measurements and the general techniques can be  
31 applied to environmental problems that involve oxygen demand and respiration of

1 bacteria.

2 United States Patent 6,119,464 issued to Nakayama, et al. on September 19,  
3 2000 describes beverage servers and controlling methods for beverage servers. More  
4 particularly, Nakayama, et al. discloses a beverage server comprising a tank containing  
5 water serving as a coolant and a coiled beverage duct through which beer or other  
6 beverage flows and cooling means fitted to a portion of the wall of the tank so as to  
7 rapidly cool and serve beer or other beverage discharged from the storage container.  
8 The inner wall of the tank near the portion where the cooling means is fitted is made of  
9 a material having a high thermal conductivity, whereas the inner wall of the tank near  
10 the beverage duct is made of a material having a low thermal conductivity. A sensor is  
11 provided near the beverage duct to obtain information for controlling the cooling means.  
12 This simple beverage server assures stable serving of beverage at a suitable  
13 temperature. Another sensor is provided near a portion of the tank wall where the  
14 cooling means and a controller to controls the action of the cooling means based on the  
15 information from the sensors are also provided. The cooling means works at full  
16 capacity when one or both of the sensors have detected the melting of the coolant. This  
17 eliminates the risk of trouble due to cooling capacity deficiency even after a long  
18 interruption of cooling.

19 Furuhashi, et al., in United States Patent 5,165,569 issued November 24, 1992  
20 recites a keg body for retaining draft beer substantially has adiabatic structure, in which  
21 draft beer filled in the keg body is kept cool. A part of the keg body is provided with a  
22 face which is not heat-insulated and this face is utilized as a cooling face. In case of  
23 necessity, beer is cooled from the outside through the cooling face to keep cool draft  
24 beer inside the keg body.

25 The reader is also directed to Hammerhead Products Accu-Level propane tank  
26 gauge. Hammerhead Products is located at 1720-22 Street Santa Monica, California  
27 90404.

28 United States Patent 4,275,121 Crounse, et al., issued discloses June 23, 1981  
29 various leuco dye color formers including mono-, bis- and tris-indolyl-substituted  
30 furanones that are prepared respectively by: the interaction of an indole with  
31 mucochloric acid; the interaction of an indole with a 4-mono(indolyl)-substituted 4-oxo-2-

1 butenoic acid; and by the interaction of an indole with a 2,4-bis(indolyl)-substituted 4-  
2 oxobutanoic acid or with a 3,5-bis(indolyl)-substituted furanone. See also United States  
3 Patent 4,075,224; Crounse, et al., issued February 21, 1978; United States Patent  
4 4,377,698 Crounse, et al. issued March 22, 1983; United States Patent 4,451,657  
5 Crounse, et al issued May 29, 1984; and United States Patent 4,477,676 Crounse et  
6 al., leuco dyes issued October 16, 1984.

7 United States Patent 6,248,692 to Sano, et al. issued June 19, 2001 discloses  
8 an erasable image forming material includes a color former, a developer, and a  
9 decolorizer and is erasable by contact with an erase solvent. Free energy  $\alpha$   
10 required for the decolorizer and the developer to form a complex and free energy  $\beta$ .  
11 required for the color former and the developer to form a complex have a relationship  
12 represented by  $\alpha \cdot \beta \leq 10 \text{ Kcal/mol}$  (wherein  $\leq$  means less  
13 than or equal to ).

14 United States Patent 6,350,431 issued to Snow, et al. February 26, 2002  
15 discloses a physiologically tolerable light imaging contrast agent compound having a  
16 molecular weight in the range 500 to 5000000 and containing at least two  
17 chromophores having delocalized electron systems as well as at least one polyalkylene  
18 oxide (PAO) moiety having a molecular weight in the range 60 to 100000.

19 Tamura in United States Patent 6,382,125 issued material May 7, 2002 recites a  
20 temperature control material comprising a temperature indicator whose developed color  
21 density differs according to temperature, which is irreversible at environmental  
22 temperature, which changes its color according to crystal or non-crystal, or phase  
23 separation or non-phase separation, and whose glass transition temperature is set to a  
24 temperature higher than control temperature, by irradiating the temperature indicator  
25 with light having a wavelength absorbed by a color developed by the temperature  
26 indicator and detecting the intensity of the reflected light or transmitted light.  
27 Accordingly, even when the temperature becomes higher than control temperature  
28 temporarily, temperature control can be carried out smoothly thereafter.

29 United States Patent 6,479,293 which issued Tamura, et al., November 12, 2002  
30 discloses a temperature indicating material is prepared by incorporating, in a rewritable  
31 base system which comprises an electron donating compound, an electron accepting

1 compound and a reversal material and undergoes color changes with temperature and  
2 time, a thermochromism controller which changes a rate of crystal to amorphous or  
3 phase-separation to non-phase-separation rate. Upon color changes with an  
4 environmental temperature, the thermochromism controller undergoes crystallization or  
5 phase separation to have a function as a place for reaction and contributes to the color  
6 changes of the temperature indicating material. The incorporation of the  
7 thermochromism controller therefore makes it possible to impart the resulting  
8 temperature indicating material with improved sensitivity to temperature at around an  
9 environmental temperature and a high S/N ratio.

10 To the extent that the foregoing patents are relevant to the present invention they  
11 are herein incorporated by reference. Temperatures herein are given in degrees  
12 Fahrenheit and pressures are in gauge Kpa unless otherwise indicated. Ratios and  
13 ranges may be combined.

Summary of the Invention

The present invention describes a method for determining the level of fluid in a container comprising obtaining a container having an outlet for a first fluid and an inlet for a second fluid;

said container having a first fluid region therein;  
a first fluid being present at an original level in said first fluid region of said container;

said container, for when in use, having said first fluid at least partially removed from said container thereby forming a second fluid region;

placing on at least one exterior surface of said container at least one temperature-measuring device;

at least one said temperature-measuring device being located in a region of said container where said second fluid region is formed by removal of said first fluid;

initially observing a first temperature in said first fluid region of said container when said first fluid is present in said first fluid region of said container;

subsequently observing a second temperature in said second fluid region of said container after a portion of said first fluid has been removed;

correlating the difference between said first temperature and said second temperature to the level of said first fluid in said container; and,

provided further that the temperature measuring device is based on a member selected from the group consisting of a leuco dye, a clearing point liquid crystal, cholesteric liquid crystal, chiralnematic liquid crystal, and mixtures thereof.

Another aspect of the invention is a fluid dispensing assembly comprising:

a sealed container, for when in use, containing a liquid under pressure;

said sealed container having an exterior surface;

said sealed container having input means for maintaining a constant pressure within sealed container

said exterior surface of said sealed container having a heightwise dimension and a widthwise dimension;

at least one temperature-measuring device positioned heightwise dimension on said exterior surface, provided further that said temperature-measuring device measures



1       temperatures in the range of about from 45 ° F to 80 ° F; and,  
2       provided further that the temperature measuring device is based on a member  
3       selected from the group consisting of a leuco dye, a clearing point liquid crystal,  
4       cholesteric liquid crystal, chiralnematic liquid crystal, and mixtures thereof.

5

Brief Description of the Drawings

The foregoing and other features of the present invention will become apparent to one skilled in the art to which the present invention relates upon consideration of the following description of the invention with reference to the accompanying drawings, wherein:

Fig. 1 is a partial cross-sectional perspective view showing a first embodiment of a beer keg of the invention;

Fig. 2 is a longitudinally cross-sectional view showing a beer keg having draft beer in the beer keg;

Fig. 3 is a view showing a beer keg;

Fig. 4 is a longitudinally cross-sectional view showing a beer keg having draft beer in the beer keg;

Fig. 5 is a view showing a thermometric measuring device;

Fig. 6 is a view showing a thermometric measuring device; *and*.

Fig. 7 is a longitudinally cross-sectional view taken along lines 7-7 of Fig. 6.

Detailed Description of the Invention

In Fig. 1, a beer keg 1 according to a first embodiment of the invention is shown. The beer keg 1 is generally cylindrical.

As shown in Fig. 2, the beer keg 1 is a container made of thin stainless steel plate, and having a mouthpiece 2 and a bottom. The beer keg 1 is prepared by welding an inner cylinder upper plate 3, the outer cylinder shell 6, and an outer cylinder lower plate 9.

The outer cylinder shell 6 is in a cylindrical form and is integrally sealed, at its upper and lower edges with the inner cylinder plate 3 and the outer cylinder plate 9, respectively, by TIG welding. In this embodiment, the mouth piece 2 is mounted on the center of the inner cylinder plate 3. A down tube 13 shown in Fig. 3 is inserted into the beer keg 1 through the mouth piece 2.

The down tube 13 is a tube for providing draft beer into the inside of the beer keg 1 and also ejecting draft beer from the beer keg 1. The down tube 13 has a carbon dioxide-valve (not shown) and a beer valve (not shown) and is screwed in the mouthpiece to be fixed.

The keg outer cylinder 6 is formed of an outer cylinder shell 8 and an outer cylinder lower plate 9. The outer cylinder shell 8 has an upper grip 7 at its upper opening edge and a keg leg 10 at its lower opening edge, respectively. Both upper and lower edges are bent inwardly. The diameter of the upper edge is slightly smaller than that of the lower edge, but the upper and lower portions of the outer cylinder shell 8 may be reversible upside down.

At the proper standing posture of the outer-cylinder shell 8, the upper edge acts as the upper grip 7 and the lower edge operates as the keg leg 10. At the inverted posture thereof, the upper edge acts as the keg leg 10 and the lower edge acts as the upper grip 7.

As shown in Fig. 1, a plurality of thermometric measuring devices 12 are provided on the outer cylinder shell 8. The thermometric measuring devices 12 are designated as 12 A, 12 B, 12 C, and 12 D. The thermometric measuring devices 12 are so designated by the appended letter to show the location on the keg outer cylinder 6.

1       The present invention utilizes leuco dyes to indicate temperature changes from  
2       which a determination of the liquid volume in a beer keg may be made.

3       A preferred group of leuco dye materials for use in the temperature-measuring  
4       strips of the present invention include certain 3-Z-4-Z<sub>1</sub>-5-Z<sub>2</sub>-5-(1-R-2-R<sub>1</sub>-5/6-Y-3-  
5       indolyl)-2(5H)-furanones which are final products useful as colorless precursors in  
6       carbonless duplicating systems. Wherein the corresponding structural formulas are  
7       incorporated into the specification and claims by reference from United States Patent  
8       4,075,224; Crounse, et al., issued February 21, 1978.

9       In a second aspect, certain 3,5-bis(1-R-2-R<sub>1</sub>-5/6-Y-3-indolyl)-2-(3H)-furanones  
10       which, in addition to having the same utility as the final products, is useful as  
11       intermediates for the preparation of other final products of the invention.

12       In a third aspect, certain 2,4-bis(1-R-2-R<sub>1</sub>-5/6-Y-3-indolyl)-4-oxobutanoic acids  
13       which are useful as intermediates for the preparation of the final products of the  
14       invention.

15       In a fourth aspect, certain 4-(1-R-2-R<sub>1</sub>-5/6-Y-3-indolyl)-2,3-dichloro-4-oxo-2-  
16       butenoic acids which are useful as intermediates for the preparation of the final products  
17       of the invention.

18       Examples of the color former used in the present invention are electron-donating  
19       organic substances such as leucoauramine, diarylphthalide, polyarylcaminole,  
20       acylauramine, arylauramine, Rhodamine B lactam, indoline, spiropyran, and fluoran.  
21       Practical examples are Crystal Violet lactone (CVL), Malachite Green lactone, 2-anilino-  
22       6-(N-cyclohexyl-N-methylamino)-3-methylfluoran, 2-anilino-3-methyl-6-(N-methyl-N-  
23       propyl-amino)fluoran, 3-[4-(4-phenylaminophenyl)aminophenyl]-amino-6-methyl-7-  
24       chlorofluoran, 2-anilino-6-(N-methyl-N-isobutylamino)-3-methylfluoran, 2-anilino-6-  
25       (dibutyl-amino)-3-methylfluoran, 3-chloro-6-(cyclohexylamino)-fluoran, 2-chloro-6-  
26       (diethylamino)fluoran, 7-(N,N-dibenzylamino)-3-(N,N-diethylamino)fluoran, 3,6-  
27       bis(diethylamino)fluoran, gamma-(4'-nitroanilino)lactam, 3-diethylaminobenzo[a]-fluoran,  
28       3-diethylamino-6-methyl-7-aminofluoran, 3-diethylamino-7-xylidinofluoran, 3-(4-  
29       diethylamino-2-ethoxyphenyl)-3-(1-ethyl-2-methylindole-3-yl)-4-azapht halide, 3-(4-  
30       diethylaminophenyl)-3-(1-ethyl-2-methylindole-3-yl)phthalide, 3-diethylamino-7-  
31       chloroanilinofluoran, 3-diethylamino-7,8-benzofluoran, 3,3-bis(1-n-butyl-2-methylindole-

3-yl)phthalide, 3,6-dimethylethoxyfluoran, 3-diethylamino-6-methoxy-7-aminofluoran, DEPM, ATP, ETAC, 2-(2-chloroanilino)-6-dibutylaminofluoran, Crystal Violet carbinol, Malachite Green carbinol, N-(2,3-dichlorophenyl)leucoauramine, N-benzoylauramine, Rhodamine B lactam, N-acetylauramine, N-phenylauramine, 2-(phenyliminoethanedilydene)-3,3-dimethylindoline, N,3,3-trimethylindolinobenzospiropyran, 8'-methoxy-N,3,3-trimethylindolinobenzospiropyran, 3-diethylamino-6-methyl-7-chlorofluoran, 3-diethylamino-7-methoxyfluoran, 3-diethylamino-6-benzyloxyfluoran, 1,2-benzo-6-diethylaminofluoran, 3,6-di-p-toluidino-4,5-dimethylfluoran, phenylhydrazide-gamma-lactam, and 3-amino-5-methylfluoran. These color former compounds can be used singly or in the form of a mixture of two or more species. If color formers are selected properly, a variety of colored states can be obtained, and thus formation of multicolor image can be attained.

Examples of the developer are acidic compounds such as phenols, metal phenolates, metal carboxylates, benzophenones, sulfonic acids, sulfonates, phosphoric acids, metal phosphates, acidic phosphoric esters, acidic phosphoric ester metal salts, phosphorous acids, and metal phosphites. Practical examples are gallic acid; gallate such as methyl gallates, ethyl gallate, n-propyl gallate, i-propyl gallate, and butyl gallate; dihydroxybenzoic acids and their esters such as 2,3-dihydroxybenzoic acid and 3,5-dihydroxybenzoic acid methyl; acetophenone derivatives such as 2,4-dihydroxyacetophenone, 2,5-dihydroxyacetophenone, 2,6-dihydroxyacetophenone, 3,5-dihydroxyacetophenone, and 2,3,4-trihydroxyacetophenone; benzophenone derivatives such as 2,4-dihydroxybenzophenone, 4,4'-dihydroxybenzophenone, 2,3,4-trihydroxybenzophenone, 2,4,4'-trihydroxybenzophenone, 2,2',4,4'-tetrahydroxybenzophenone, and 2,3,4,4'-tetrahydroxybenzophenone; biphenols such as 2,4'-biphenol and 4,4'-biphenol; and polyhydric phenols such as 4-[(4-hydroxyphenyl)methyl]-1,2,3-benzenetriol, 4-[(3,5-dimethyl-4-hydroxyphenyl)methyl]-1,2,3-benzenetriol, 4,6-bis[(3,5-dimethyl-4-hydroxyphenyl)methyl]-1,2,3-benzenetriol, 4,4'-[1,4-phenylenebis(1-methylethylidene)bis(benzene-1, 2,3-triol)], 4,4'-[1,4-phenylenebis(1-methylethylidene)bis(1,2-benzenediol)], 4,4',4"-ethylidenetrisphenol, 4,4'-(1-methylethylidene)bisphenol, and methylenetris-p-cresol. These compounds can be used singly or in the form of a mixture of two or more species.

1       The decolorizer used in the present invention can be a low-molecular organic  
2 material such as a sterol compound or cyclic sugar alcohol or its derivative, and can  
3 also be a polymer decolorizer. This decolorizer can be contained in either the image  
4 forming material or an erase solvent.

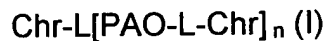
5       Examples of the decolorizer are sterol compounds such as animal sterins, plant  
6 sterins, and fungi sterins. Examples of the animal sterins are cholesterol, lanosterol,  
7 lanostadiol, agnosterol, cholestanol, coprostanol, ostreasterol, actiniasterol,  
8 spongosterol, and clionasterol. Examples of bile acid are cholanoic acid, cholic acid,  
9 hyodeoxycholic acid, and lithocholic acid. Examples of the plant sterins are  
10 stigmasterol, .alpha.-sitosterol, .beta.-sitosterol, .gamma.-sitosterol, brassicasterol, and  
11 vitamin D. An example of the fungi sterins is ergosterol. One or more types of these  
12 compounds can be used. A material, e.g., lanolin alcohol, which is originally a mixture  
13 is also usable.

14       Other examples of the decolorizer are cholic acid, lithocholic acid, testosterone,  
15 cortisone, and their derivatives, each having very high compatibility with the developer.  
16 Practical examples are cholic acid, methylester cholate, sodium cholate, lithocholic acid,  
17 methylester lithocholate, sodium lithocholate, hyodeoxycholic acid, methylester  
18 hyodeoxycholate, testosterone, methyltestosterone, 11 .alpha.-  
19 hydroxymethyltestosterone, hydrocortisone, cholesterolmethylcarbonate, and .alpha.-  
20 cholestanol. Of these compounds, a compound having two or more hydroxyl groups is  
21 preferable.

22       The polyalkylene oxide PAO moiety can be linear or branched and is preferably a  
23 homopolymeric or copolymeric, especially block copolymeric, moiety containing repeat  
24 units  $C_n H_{2n} O$  where n is 2,3 or 4, preferably 2 or 3, especially preferably  $CH_2 CH_2 O$ ,  
25  $OCHCH_3CH_2$ ,  $CH_3CHCH_2 O$  or  $CH_2 CH_2 CH_2 O$  repeat units. Within the PAO moiety,  
26 one or more, preferably one or two, of the ether oxygens may be replaced by an amine  
27 group NH or NE where E is a bond or an alkyl or hydroxyalkyl group or a  $(C_n H_{2n} O)_q E'$   
28 side chain (where n is 2,3 or 4 and q is an integer, the maximum value for which is set  
29 by the molecular weight limit for the PAO and E' is H or alkyl, a chemical bond or a  
30 chromophore).

31       The compounds of the invention preferably have a polymer structure with repeat

1 units containing both a chromophore and a polyalkylene oxide moiety. At the lower limit  
2 of such a polymer structure, the compounds may simply contain two chromophores and  
3 a polyalkylene oxide moiety. The compounds of the invention may thus be of or contain  
4 a moiety of formula I



6 where

7 each Chr which may be the same or different is a chromophore,

8 each PAO which may be the same or different is a polyalkylene oxide moiety,

9 each L is a bond or organic linking group connecting at least one PAO to at least one

10 Chr, and n is an integer having a value of at least 1 (the upper limit for n being

11 determined by the molecular weight limit for the compounds of the invention).

12 As used herein, the term "linking group" is a chemical moiety that connects  
13 together at least two molecules, at least the residue of one molecule with another  
14 molecule, or at least the residue of one molecule with the residue of another molecule.  
15 The unit [PAO-L-Chr] will allow for the polymer to be branched or alternatively to be  
16 linear. Examples of such structures include: ##STR1## as shown in United States  
17 Patent 6,350,431 issued to Snow, et al. February 26, 2002 where L' and L" are bonds  
18 or linker groups as mentioned above. Thus, when [PAO-L-Chr] is a repeat unit in a  
19 polymer, the PAO and Chr moieties may form part of or may be pendant from the  
20 polymer backbone. Similarly the repeat unit [PAO-L-Chr] may contain more than one  
21 chromophore or more than one PAO moiety.

22 Alternatively the compounds of the invention may comprise a branched polymer,  
23 such as a dendrimer or cascade polymer, with PAO and Chr moieties attached to  
24 polymer termini. As used herein, a branched polymer is a polyalkylene oxide moiety  
25 that contains at least one branching group to which is attached at least one additional  
26 polyalkylene oxide group.

27 In one aspect, a branching group in the backbone of the polyalkylene oxide  
28 moiety can be selected from the group consisting of a nitrogen atom and a carbon atom.  
29 At least one additional polyalkylene oxidyl group can be attached to the branching group  
30 by a chemical bond selected from the group consisting of carbon-carbon, carbon-  
31 nitrogen, and carbon-oxygen chemical bonds, or by a linking group.

Preferred linking groups to a nitrogen branching group include:

methylene groups,  $[-CH_2 -]$ ;

poly(methylene) groups,  $[-(CH_2)_n -]$  wherein n is an integer from 2 to about 16, such as can be formed by reaction between a nitrogen NH group and an alkylenyl group containing a terminal halide (e.g., Cl, Br, I) or sulfonate group (e.g., methanesulfonate, toluenesulfonate, benzenesulfonate and the like);

alkylenecarbonyl groups  $[-(CH_2)_n -C(=O)-]$  wherein n is an integer from 1 to about 16 such as can be formed by reacting an NH group with a haloalkylenecarbonyl group; ethylenesulfonylethylene groups  $[-CH_2 CH_2 -S(=O)_2 -CH_2 CH_2 -]$ , such as can be formed by reacting an NH group with a vinylsulfonylethylene group  $[CH_2=CH-S(=O)_2 -CH_2 CH_2 -]$ ;

ethylenesulfonylmethyleneoxymethylenesulfonylethylene groups  $[-CH_2 CH_2 -S(=O)_2 -CH_2 -O-CH_2 -S(=O)_2 -CH_2 CH_2 -]$ , such as can be formed by reacting an NH group with a vinylsulfonylmethyleneoxymethylenesulfonylethylene group  $[CH_2=CH-S(=O)_2 -CH_2 -O-CH_2 -S(=O)_2 -CH_2 CH_2 -]$ ;

ethylenesulfonylmethylenesulfonylethylene groups  $[-CH_2 CH_2 -S(=O)_2 -CH_2 -S(=O)_2 -CH_2 CH_2 -]$ , such as can be formed by reacting an NH branching group with a vinylsulfonylmethylenesulfonylethylene group  $[CH_2=CH-S(=O)_2 -CH_2 -S(=O)_2 -CH_2 CH_2 -]$ ;

carbonyl groups  $[-C(=O)-]$  which can comprise an amide linking group formed, for example, by reacting an NH branching group with an activated ester such as an N-hydroxysuccinimidyl- ester, or with a mixed anhydride such as a

trifluoromethyloxycarbonyl-, or with an acid halide such as an acid chloride, e.g.,  $Cl-C(=O)-$ ; sulfonyl groups  $[-S(=O)_2 -]$  which can comprise a sulfonamide linking group formed, for example, by reacting an NH branching group with a sulfonyl halide such as a polyalkylene oxidylalkylenesulfonyl chloride, e.g.,  $Cl-S(=O)_2 -(CH_2)_n -O-PAO$ ; wherein n is an integer from 2 to about 16 and PAO is a polyalkylene oxidyl group;

carbonyloxy groups  $[-C(=O)-O-]$  such as those found in urethane groups such as can be obtained by reacting a polyalkyleneoxy group with phosgene and then with an NH group; thiocarbonyl groups  $[-C(=S)-]$  such as those found in thiourethane groups such as can be obtained by reacting a polyalkyleneoxy group with thiophosgene and then



with an NH group; alkylencarbonyloxymethyleneoxycarbonylalkylene groups  $[-(-CH_2 - )_n - C(=O) - O - C(R'R'') - O - C(=O) - (-CH_2 - )_n - ]$  where each  $n'$  is independently selected from the group of integers from 1 to 16 and each  $R'$  and  $R''$  is independently selected from the group consisting of H and methyl; and, carbonylalkylencarbonyl groups  $[-C(=O) - (CH_2)_w - C(=O) - ]$  wherein  $w$  is an integer from 1 to about 6, such as succinate and adipate.

Preferred linking groups to a carbon branching group include:

ether groups  $[-O-]$ ;

thioether groups  $[-S-]$ ;

thiosulfoxide groups  $[-S(=O)-]$ ;

thiosulfonyl groups  $[-S(=O)_2 -]$ ;

oxycarbonyl groups  $[-O - C(=O) - ]$ ;

aminocarbonyl groups  $[-NH - C(=O) - ]$ ;

carbonyl groups  $[-C(=O) - ]$ ;

carbonyloxy groups  $[-C(=O) - O - ]$ ;

carbonate groups  $[-O - C(=O) - O - ]$ ;

carbonyloxymethyleneoxycarbonylalkylene groups  $[-(-C(=O) - O - C(R'R'') - O - C(=O) - (-CH_2 - )_n - ]$  where  $n'$  is an integer from 1 to 16 and each  $R'$  and  $R''$  is independently selected from the group consisting of H and methyl;

urethane groups  $[-O - C(=O) - NH - ]$ ; and

thiourethane groups  $[-O - (C=S) - NH - ]$ .

In another aspect, a branching group can comprise the unit  $-NR_1' - CR_2' R_3' - CR_4' R_5' -$  wherein  $R_1'$  can be selected from the group consisting of H, an alkyl group of from 1 to about 16 carbon atoms which may be linear, branched, saturated, unsaturated, or contain a carbocyclic ring of from 3 to about 10 carbon atoms, or a carbonylalkyl group wherein the alkyl group is defined immediately above;  $R_2'$  and  $R_3'$ , are independently selected from the group consisting of H, an alkylene group of from 1 to about 16 carbon atoms, which may be linear, branched, saturated or unsaturated, and can contain a carbocyclic ring of from 3 to about 10 carbon atoms and to which is attached a polyalkylene oxidyl group through a heteroatom group selected from the group consisting of NH, O, S,  $O - C(=O)$ , and  $C(=O) - O$ , e.g., such as 4-

(polyalkyleneoxyethylcarbonylaminobutyl), [PAO-CH<sub>2</sub> CH<sub>2</sub> C(=O)NH--(CH<sub>2</sub>)<sub>3</sub> --], 2-(polyalkyleneoxycarbonyl)ethyl, [PAO-C(=O)CH<sub>2</sub> CH<sub>2</sub> --], polyalkyleneoxycarbonylmethyl, [PAO-C(=O)CH<sub>2</sub> --], polyalkyleneoxyethylaminocarbonylmethyl, [PAO-CH<sub>2</sub> CH<sub>2</sub> NHC(=O)CH<sub>2</sub> --], polyalkyleneoxyethylaminocarbonylethyl, [PAO-CH<sub>2</sub> CH<sub>2</sub> NHC(=O)CH<sub>2</sub> CH<sub>2</sub> --], polyalkyleneoxymethyl, [C], and polyalkyleneoxyethylthiomethyl, [PAO-CH<sub>2</sub> CH<sub>2</sub> --S--CH<sub>2</sub> --];

R<sub>3</sub>' and R<sub>5</sub>' are independently selected from the group consisting of H, an alkyl group of from 1 to about 16 carbon atoms which may be linear, branched, saturated, unsaturated, or contain a carbocyclic ring of from 3 to about 10 carbon atoms, or a carbonylalkyl group wherein the alkyl group is defined above, or, preferably, where both R<sub>3</sub>' and R<sub>5</sub>' are taken together form a carbonyl group; and wherein at least one of R<sub>2</sub>' R<sub>3</sub>' is not H.

Preferred units --NR<sub>11</sub>' --CR<sub>2</sub>' R<sub>3</sub>' --CR<sub>3</sub>' R<sub>5</sub>' -- are selected from the group consisting of lysine, aspartic acid, glutamic acid, cysteine, and serine in the backbone of the polyalkylene oxide moiety and contain least one additional polyalkylene oxide attached, for example, to the epsilon amine site of lysine, to the gamma carboxylic acid site of aspartic acid, to the delta carboxylic acid site of glutamic acid, to the beta sulfhydryl group in cysteine, and to the beta hydroxy site of serine.

In another aspect, one branching group and a carbon atom in the backbone of the polyalkylene oxide moiety or two branching groups in the backbone of the polyalkylene oxide moiety can be joined by an alkylene group of from 2 to 12 carbon atoms. The alkylene group can be linear or branched such as ethylene, propylene, butylene, isobutylene, pentylene, hexylene, octylene, decylene, and dodecylene. The alkylene group can be saturated or unsaturated such as 2-butenylidene, isoprenylene, and 2-butyrylidene. In another aspect, the alkylene group can comprise a saturated or unsaturated cyclic group such as cyclopropylidene, cyclobutylidene, 1,2-cyclopentylidene, 1,3-cyclopentylidene, 1,2-cyclohexylidene, 1,3-cyclohexylidene, 1,4-cyclohexylidene, a cyclohexenylidene ring such as can be formed by a Diels-Alder reaction between a diene and a dienophile, 1,4-cycloheptylidenebismethylene, ethylene-1,2-cyclopropylidenemethylene, 1,1-spirocyclopropylidenebismethylene, and the like, and

1 which can contain an oxygen or sulfur ether atom, such as a 2,5-tetrahydrofuranylene  
2 group and a 2,6-tetrahydropyranylene group.

3 In another aspect, one branching group and a carbon atom in the backbone of  
4 the polyalkylene oxide moiety or two branching groups in the backbone of the  
5 polyalkylene oxide moiety can be separated by an aromatic ring of 6 to 14 carbon atoms  
6 such as p-phenylene, or m-phenylene, or m-toluidene, 9,10-anthracenylidene, or 1,4-  
7 naphthalenylidene, or an aralkylene group such as p-phenylenebismethylene, or 9,10-  
8 anthracenylidenebismethylene, and which aromatic ring can comprise a 5- or 6-  
9 membered heterocyclylene group containing one or two heteroatoms selected from the  
10 group consisting of nitrogen, oxygen, and sulfur such as a 2,6-pyridinylene, 1,4-  
11 imidazolidene, 5,8-quinolinyldene, and 1,1-spiro-2,6-dithiacyclohexylene, or a  
12 symmetrical triazinylene group.

13 In this event, the compound will have the formula II



15 where  $L'''$  is a branched polymer with Chr and PAO groups attached,  $m$  is an integer  
16 having a value of at least two, and  $p$  is an integer having a value of at least one (the  
17 maximum values of  $m$  and  $p$  being determined by the number of terminal attachment  
18 sites on  $L'''$ ).

19 In general, it is preferred that the compounds should contain Chr and PAO  
20 groups in a ratio which is greater than 1:1 in favor of the chromophore.

21 The compounds of formula III



23 (where Chr, PAO and  $n$  are as defined above, and each  $L^*$  is a bond or an organic  
24 linker moiety) are especially preferred. Such compounds contain one more Chr moiety  
25 than PAO moiety.

26 The compounds of formula IV ##STR2## wherein the corresponding structural  
27 formulas are incorporated herein by reference United States Patent 6,350,431 issued to  
28 Snow, et al. February 26, 2002, and are more especially preferred wherein each  $L_1$  is a  
29 group independently selected from the group consisting of an organic linker moiety and  
30 a chemical bond; each  $X$  is independently selected from the group consisting of O, N--  
31  $R_1$ , S, Se, Te,  $\text{CH}=\text{CH}$  and  $(\text{CH}_3)_2\text{C}$ ; each  $R_1$  is independently selected from the group

1 consisting of a methyl group, an ethyl group, and a C<sub>3-16</sub> alkyl group optionally  
2 containing one or more heteroatoms selected from the group consisting of O, N, and S,  
3 which heteroatoms are separated from one another by at least 2 carbon atoms, and  
4 which ethyl and alkyl groups optionally contain one or more hydrophilic functional  
5 groups selected from the group consisting of hydroxyl groups, carboxyl groups,  
6 sulfonate groups, sulfate groups, phosphate groups, phosphonate groups, amino  
7 groups, amino acid groups; examples of hydrophilic groups on R<sub>1</sub> groups include C<sub>5-10</sub>  
8 carbohydrate groups, carboxylate groups and C<sub>2-10</sub> oxycarbonylalkyl groups,  
9 dihydroxypropyl groups, and the like; each Z, of which there is at least one, is  
10 independently selected from the group consisting of H, a methyl group, an ethyl group  
11 as defined above, a C<sub>3-16</sub> alkyl group as defined above, a C<sub>1-16</sub> alkoxyl group, the alkyl  
12 portion of which is as defined above, a C<sub>1-16</sub> carboxyalkyl group, a C<sub>1-16</sub>  
13 oxycarbonylalkyl group, a sulfonate group, a hydroxyl group, a phosphate group, a C<sub>1-16</sub>  
14 sulfonamidoalkyl group, a phenyl-C<sub>1-16</sub>-alkyl group, a phenoxy-C<sub>1-16</sub>-alkyl group, a C<sub>1-16</sub>  
15 phenyloxyalkyl group, an oxyphenoxy-C<sub>1-16</sub>-alkyl group, the alkyl portions each of  
16 which are as defined above, or an annulated aromatic ring which comprises a  
17 benz[e]aromatic ring, a benzoaromatic ring, or a benzoaromatic ring, where e, f, and g  
18 are defined relative to the indole structure as a template and each of which may be  
19 substituted by C<sub>1-16</sub> alkyl, C<sub>1-16</sub> alkoxyl, carboxyl, sulfonate, sulfonamido, phenyl, or  
20 phenoxy groups as defined above; each R<sub>2</sub> is independently selected from the group  
21 consisting of H, C<sub>1-16</sub> alkyl as defined above, or two R<sub>2</sub> groups together with the three  
22 intervening carbons form a 5 or 6 membered carbocyclic ring optionally containing a  
23 ring heteroatom selected from the group consisting of O, N--R<sub>1</sub> and S;  
24 m is an integer up to 1200, preferably from 5 to 1200, more preferably from 50 to 1000;  
25 and each p independently is 0 or 1 when L<sub>1</sub> is an organic linker moiety.

26 Further materials that may be employed herein are electron donor color  
27 developing compounds such as phenyl methane-based compounds (such as fluoranes  
28 and phenyl phthalides), indolyl phthalides, spiropiranes, leuco auramines, acyl or aryl  
29 auramines and the like.

30 Electron acceptor compound (developers) compounds having a phenolic  
31 hydroxyl group, metal salts of compounds having a phenolic hydroxyl group, triazoles,

1 carboxylic acids, metal salts of carboxylic acids and the like.

2 Steroid-based materials whose glass transition temperature is higher than  
3 measurement environmental temperature when they are prepared in the form of final ink  
4 can be used. For example, pregnenolone and methylandrostenediol can be used. A  
5 styrene resin, styrene-methacrylic acid copolymer, ethylene-vinyl acetate copolymer,  
6 acrylic resin and the like can be used.

7 The glass transition temperature (T<sub>gc</sub>) of the resin is set to a temperature higher  
8 than the glass transition temperature (T<sub>gr</sub>) of a temperature indicator comprising an  
9 electron acceptor compound, electron donor compound and reversible material.

10 Stated specifically, a styrene-methacrylic acid copolymer (A-91: Dainippon Ink  
11 and Chemicals, Inc., 10% of methacrylic acid, T<sub>gc</sub>: 126 ° C.) is used as a binder resin,  
12 crystal violet lactone (CVL) is used as a leuco dye, propyl gallate (PG) is used as a  
13 developer, and pregnenolone (PRN) is used as a reversible material to prepare ink.

14 Leuco dyes include A for black color, the following ones can be used (not limited  
15 thereto): PSD-150, PSD-184, PSD-300, PSD-802 and PSD-290 (each, trade name;  
16 product of Nippon Soda Co., Ltd.) CP-101, BLACK-15 and ODB (each, trade name;  
17 product of Yamamoto Chemicals, Inc.). BLACK-500 (trade name; product of Yamada  
18 Chemical Co., Ltd.). TH-107 (trade name; product of Hodogaya Chemical Co., Ltd.)

19 As the leuco dye A for blue color, the following ones are usable (not limited  
20 thereto). CL and BLMB (each, trade name; product of Nippon Soda Co., Ltd.), BLUE-63  
21 and BLUE-502 (each, trade name; product of Yamamoto Chemicals, Inc.), BLUE-220  
22 (trade name; product of Yamada Chemical Co., Ltd.) and BLUE-3 (trade name; product  
23 of Hodogaya Chemical Co., Ltd.).

24 As the leuco dye A for bluish green color, the following ones are usable (not  
25 limited thereto). GN-169, GN-2 and Green-40 (each, trade name; product of Yamamoto  
26 Chemicals, Inc.). Green-300 and Green-46 (each, trade name; product of Yamada  
27 Chemical Co., Ltd.) The dyes may be used either singly or in combination.

28 As an example of the developer B that acts as an electron accepting compound  
29 in the present examples, PG was mentioned. The developer B is not limited thereto but  
30 usable examples include oxides of a phenol, a metal salt of a phenol, a metal salt of  
31 carboxylic acid, sulfonic acid, a sulfonate, phosphoric acid, a metal salt of phosphoric

1 acid, an acid phosphate ester, a metal salt of an acid phosphate ester, a phosphite or a  
2 metal salt of phosphorous acid. Specific examples include 2,4-dihydroxyacetophenone  
3 (2,4-HAP), 2,5-HAP, 2,6-HAP, 3,5-HAP, 2,3,4-HAP, 2,4-dihydroxybenzophenone (2,4-  
4 HBP), 4,4'-HBP, 2,3,4-HBP, 2,4,4'-HBP, 2,2',4,4'-HBP, 2,3-dihydrobenzoicacid, methyl  
5 3,5-dihydrobenzoate, 4,4'-biphenol and 2,3,4,4'-tetrahydroxybenzophenone.

6 The electron accepting compound largely affects the color development rate.  
7 Described specifically, the time from the separation of the electron accepting compound  
8 from the reversal material and thermochromism controller to the association with the  
9 electron donating compound and color development can be changed largely by the  
10 nature of the electron accepting compound. Temperature characteristics can be  
11 changed by selecting its material. A binder resin is selected according to the desired  
12 temperature characteristics. Examples of the binder resin include ethylene copolymers  
13 such as polyethylene, chlorinated polyethylene, ethylene-vinyl acetate copolymer and  
14 ethylene-acrylic acid-maleic anhydride copolymer, polybutadienes, polyesters such as  
15 polyethylene terephthalate, polybutylene terephthalate and polyethylene naphthalate,  
16 polypropylenes, polyisobutylenes, polyvinyl chlorides, polyvinylidene chlorides, polyvinyl  
17 acetates, polyvinyl alcohols, polyvinyl acetals, polyvinyl butyrals, fluorine resins, acrylic  
18 resins, methacrylic resins, acrylonitrile copolymers, styrenecopolymers such as  
19 polystyrene, halogenated polystyrene and styrene methacrylic acid copolymer, acetal  
20 resins, polyamides such as nylon 66, polycarbonates, cellulose resins, phenol resins,  
21 urea resins, epoxy resins, polyurethane resins, diaryl phthalate resins, silicone resins,  
22 polyimide amides, polyether sulfones, polymethyl pentenes, polyether imides, polyvinyl  
23 carbazoles and amorphous polyolefin. These resins may be used either singly or in  
24 combination.

25 In these examples, PET is used as a base material, but the base material is not  
26 limited thereto. In this example, the temperature monitoring material is in the form of a  
27 label, but it can be used in the form of a thermal transfer ink ribbon or in the form of a  
28 thermosensible paper having, thereon, a temperature indicating material and a diffusion  
29 layer therefore.

30 The temperature monitoring strip becomes sensitive to a predetermined  
31 temperature and has improved reflectance upon decolorization and therefore has an

1 improved S/N ratio by using a temperature indicating material which has been obtained  
2 by adding to a mixture of an electron donating compound A, an electron accepting  
3 compound B and a reversal material C, a cycloalkanol or cycloalkane diol as a  
4 thermochromism controller D and by employing as the electron accepting compound B  
5 that permitting complete dissolution of it in molten cycloalkanol or cycloalkane diol.

6 As described above, the temperature indicating material according to the present  
7 invention is obtained by incorporating, in a rewritable base system which is composed  
8 of-an electron donating compound, an electron accepting compound and a reversal  
9 material and undergoes color changes with time and temperature, a thermochromism  
10 controller for changing a rate of crystal to amorphous or phase separation to non phase  
11 separation. When the temperature indicating material undergoes color changes at an  
12 environmental temperature, the thermochromism controller provides a place for reaction  
13 after crystallization or phase separation, thereby contributing to the color change of the  
14 temperature indicating material. This makes it possible to improve the reflectance upon  
15 decolorization and in addition, owing to the place for reaction provided after phase  
16 separation, an area sensitive to the thermochromic characteristics appears, leading to  
17 an improvement an S/N ratio. The place for reaction upon decolorization due to an  
18 environmental temperature can be provided easily by the use of a cyclododecanol or  
19 cyclododecanediol as the therochromism controller.

20 The temperature monitoring device is prepared by using a temperature indicating  
21 material which contains an electron donating compound, an electron accepting  
22 compound and a reversal material, is initialized at the starting time of temperature  
23 monitoring and undergoes color changes with temperature and time and by printing or  
24 coating information to a base material. By incorporating, in the temperature indicating  
25 member, a cycloalkanol or cycloalkane diol which exhibits stable crystalline condition  
26 within a temperature monitoring range, the resulting temperature monitoring device  
27 becomes sensitive to temperature, which makes it possible to determine an  
28 environmental temperature for storage, though roughly.

29 In addition, a reflectance upon decolorization is improved, which improves an  
30 S/N ratio when the condition upon color development is read mechanically. Even when  
31 the condition must be confirmed visually, the color development by exposure to high

1 temperatures can be detected easily. Addition of the cycloalkanol or cycloalkane diol in  
2 an amount not less than 1 part by weight but not greater than 20 parts by weight based  
3 on 1 part by weight of the electron accepting compound makes it possible to determine  
4 the lower limit permitting the exhibition of thermochromic characteristics and moreover,  
5 makes it possible to determine the upper limit permitting the continued adhesion of an  
6 ink film of the temperature indicating material to the base material when the temperature  
7 monitoring device is formed as a label. If the dissolution of the electron accepting  
8 compound and the melting of the cycloalkanol or cycloalkane diol by heating are  
9 conducted simultaneously, reflectance upon decolorization is improved, which makes it  
10 possible to improve the S/R ratio when the color development is read mechanically.  
11 Even if the condition is visually confirmed, it becomes possible to easily detect the color  
12 development upon exposure to high temperatures and to specifically determine an  
13 environmental temperature for storage owing to the improved sensitivity to temperature.

14 By controlling the amount of a cycloalkanol or cycloalkane diol depending on the  
15 nature of the electron accepting compound, the temperature indicating material thus  
16 obtained has increased sensitivity to temperature and can acquire a function of  
17 specifically determining an environmental temperature for storage.

18 The thermometric measuring devices 12 are first located along the height of the  
19 keg outer cylinder 6 and generally correspond to a level of 10 percent of maximum fluid  
20 content of the beer keg 1, 25 percent of maximum fluid content of the beer keg 1, and  
21 75 percent of maximum fluid content of the beer keg 1. Alternatively, thermometric  
22 measuring devices 12 are conveniently located at a point from 5 % to 35% of the  
23 maximum original fluid level in said first fluid region of said container.

24 The thermometric measuring devices 12 are also located circumferentially  
25 around the keg outer cylinder 6. Conveniently, the thermometric measuring devices 12  
26 located around the circumference of the keg outer cylinder 6 are two, three, four, five,  
27 six, seven, or eight in number.

28 The thermometric measuring devices 12 located around the circumference of the  
29 keg outer cylinder 6 are to aid in the determination of fluid level. As the beer kegs are  
30 quite heavy and when tapped with associated piping the movement of beer kegs is  
31 difficult. Also the movement of the beer kegs into a cooler of confined dimensions



1 makes it difficult to move the kegs within a cooler. Accordingly, a plurality of  
2 thermometric measuring devices 12 makes it easier to see at least one of the  
3 thermometric measuring devices 12.

4 When for example, there are two of the thermometric measuring devices 12  
5 circumferentially located on the keg outer cylinder 6 either of the two the thermometric  
6 measuring devices 12 may be read. If there are three of the thermometric measuring  
7 devices 12 circumferentially located on the keg outer cylinder 6 and each is located  
8 approximately 120 degrees apart it will be easier to see at least one of the thermometric  
9 measuring devices 12.

10 The thermometric measuring devices 12 are conveniently placed in as close a  
11 contact as is possible with keg outer cylinder 6. The thermometric measuring devices  
12 12 may be adhesive backed to permit relatively intimate contact with the keg outer  
13 cylinder 6. Alternatively, the thermometric measuring devices 12 may be affixed to the  
14 keg outer cylinder 6 by means of a transparent pressure sensitive adhesive tape (not  
15 shown). The transparent pressure sensitive adhesive tape permits viewing of the  
16 thermometric measuring devices 12 to determine the temperature and accordingly the  
17 volume level of the beer keg 1.

18 The outer cylinder lower plate 9 is provided with a nozzle 11 having a valve.  
19 After the valve is opened and the nozzle 11 is connected to a vacuum pump (not  
20 shown) air or liquid in the beer keg 1 is removed. In this manner the beer keg 1 may be  
21 cleaned. Then, the valve is then closed to permit filling of the beer keg 1.

22 In a brewery, there is a line where a beer keg 1 incorporated with the down tube  
23 13 is automatically washed and draft beer is automatically filled in the beer keg 1.  
24 Similarly, the beer keg 1 of the present invention is automatically washed and filled with  
25 draft beer by using the above-mentioned line. The beer keg 1 filled with the draft beer is  
26 stored in a refrigerator for shipping to forcibly cool beer in the beer keg 1 through the  
27 face Cz. In shipping, as shown in Fig. 3, the upper face of the inner cylinder upper plate  
28 3 of the beer keg 1 is covered with an adiabatic mat 14 to keep low temperature. The  
29 beer keg 1 is kept in a proper standing posture, so that temperature of draft beer filled in  
30 the beer keg 1 does not substantially rise due to the fact that draft beer is heat-insulated  
31 by the vacuum layer between the beer keg 1 and the outer cylinder shell 8. After the

1 beer keg 1 of the present invention is supplied to and stored in a tavern, beer is kept  
2 cool in a refrigerator in an inverted posture or horizontal posture. Draft beer is cooled  
3 through the face Cz of the inner cylinder upper plate 3, so that the draft beer can be  
4 effectively forcibly cooled.

5 In the beer keg 1 described in the present invention, the upper end hole of the  
6 outer-cylinder shell 8 is reduced in diameter to be smaller than the lower end hole, but  
7 either one of the upper and lower edges of the outer cylinder shell 8 becomes a grip or  
8 keg leg, so that the beer keg 1 can be placed without distinguishing upper and lower  
9 portions. On sale of draft beer at a tavern, beer is supplied in a conventional manner to  
10 a pitcher and so on through the down tube 13 while carbon dioxide is injected with  
11 pressure, wherein the beer keg 1 is vertically positioned to locate the mouth piece  
12 upwardly. To keep the draft beer cool during the sale is made by inserting a cooling  
13 agent a between the adiabatic mat 14 and the inner cylinder upper plate 3.

14 In use, as best seen in Fig. 2, is the level of beer 80 in a beer keg 1. It is  
15 observed that the beer 80 within the beer keg 1 has excellent heat flow characteristics  
16 when compared to the gas in the headspace out of the liquid level of the beer. As the  
17 beer 80 is withdrawn from the beer keg 1 through the down tube 13, increased  
18 headspace occurs. The gas in the headspace will typically be warmer than the liquid in  
19 the beer keg 1. As such a temperature-measurement in the region of that headspace  
20 will result in a higher temperature than that in the liquid.

21 As best seen in Fig. 3, as the beer 80 is drawn from the level of 12 D to 12 C the  
22 heat flow characteristics will cause the thermometric measuring device 12 D to  
23 increase in temperature and to change color. The thermometric measuring device 12 C  
24 will maintain its temperature and not change color until the liquid level drops to the  
25 region below thermometric measuring device 12 C.

26 As the tavern owner will desire to know only the level of various kegs of beer it is  
27 possible to make such determination by observing where the colder temperature region  
28 of the beer keg is located. Thus, when the temperature of the beer keg 1 indicates that  
29 the colder temperature is only at the lower 10 percent of the beer keg 1 it is easily  
30 determined that the beer keg 1 should be changed prior to a busy evening. Of course,  
31 the temperature indicator on the beer keg 1 is also more than adequate to determine

1 which are kegs are of sufficiently low temperature from which to serve the beer. The  
2 present invention also provides an opportunity for loss prevention or inventory control by  
3 tavern keeper.

4 In a situation where the mercury thermometer is utilized, the thermometer may  
5 be moved around on the beer keg 1. The present invention may also utilize the  
6 temperature-measuring device to determine during the course of the evening as to how  
7 far the beer has been depleted. The temperature-measuring device utilized herein may  
8 be of the liquid crystal variety. The tanks and cans with which the present invention is  
9 primarily concerned contain both a gas and a liquid phase. Therefore, beer, and  
10 carbonated soft drinks provide an excellent venue for the volume determination. Other  
11 products that may be employed include any common aerosol product such as  
12 pressurized whipped cream or a product such as a pressurized insecticide. However, it  
13 is possible to obtain readings on products in which a gas phase is formed as the  
14 product is utilized. Thus various aspects of the present invention may be utilized to  
15 determine the level in a container having therein oxygen, Freon (chlorofluorocarbons),  
16 acetylene, butane, propane, nitrogen, and the like.

17 As best seen in Fig. 4, is a second version of a beer keg 1 as shown in Fig. 1. In  
18 Fig. 4 there is an outlet tube 113 and a down tube 115. The outlet tube 113 is  
19 employed first to fill a liquid such as beer into the beer keg 1. Typically, a liquid such as  
20 beer will have carbon dioxide dissolved therein. The outlet tube 113 is then sealed to  
21 an airtight state. A single thermometric measuring device 120 in the form of an  
22 elongated thin strip is mounted on the side of the beer keg 1. The single thermometric  
23 measuring device 120 extends beyond the two ribs 126 and 128 on the outer cylinder  
24 shell 8 of the beer keg 1.

25 To prevent the beer from oxidizing, the down tube 115 has any remaining air  
26 (oxygen) drawn off by a vacuum from the beer keg 1. Thereafter, carbon dioxide may  
27 be added through the down tube 115 so that no other gas comes in contact with the  
28 surface of the beer. The down tube 115 is then sealed to an airtight state. In this  
29 manner the beer in the beer keg 1 is kept fresh and also has the correct degree of  
30 carbonation.

31 The beer keg 1 when tapped at a public house will have both the outlet tube 113

1 and the down tube 115 opened. The outlet tube 113 will then be connected to the  
2 appropriate tapped beer supply line (not shown). The down tube 115 will then be  
3 connected to a regulated carbon dioxide gas supply line (not shown). As of the beer is  
4 drawn off to the outlet tube 113 carbon dioxide is introduced through the down tube 115  
5 to maintain the atmosphere within the beer barrel relatively free of oxygen and to  
6 provide pressure to force the beer through the outlet tube 113. The carbon dioxide also  
7 minimizes foaming within the beer keg 1. When foaming occurs in the beer keg  
8 between the beer 80 and the carbon dioxide 82 the interface is disrupted. The foam  
9 contains a substantial amount of liquid beer and thus false readings of volume occur, as  
10 there is no clear temperature break between the liquid beer and the carbon dioxide.

11 As the level of the beer in the beer keg 1 is reduced from a first beer level to beer  
12 level 80 the thermometric measuring device 120 rapidly detects the changing level of  
13 the beer because that portion of the temperature sensor on the beer barrel in the region  
14 of the gas above the beer level will be of a different color than the color where the liquid  
15 is present. The foregoing is believed to occur because the gas above the liquid surface  
16 is less able to draw in heat from the ambient region than is the liquid below the liquid  
17 surface. To aid in the temperature determination one may wipe a damp cloth or apply  
18 water from an aqueous based liquid from a spray bottle along the temperature sensor to  
19 aid in the heat transfer effect. The application of the water is at room temperature and  
20 may be conveniently utilized in a temperature range of 45 ° F to 80 ° F, preferably from  
21 50 ° F to 60 ° F. The method for determining the level of said first fluid in said container  
22 according to claim 1 additionally comprising the step of wiping the temperature-  
23 measuring device with water moistened cloth wherein the temperature of the water-  
24 moistened cloth is less 90 ° F.

25 A variation on the present invention is to utilize a pony keg or a quarter barrel of  
26 beer (effectively differing only in size from the keg 1). In this situation, the pony keg is  
27 placed in a tub of ice to maintain the beer in a cold state. In this case the down tube  
28 115 typically utilizes air pressure that is manually pumped into the pony keg. As the  
29 pony keg will typically be emptied the relatively short period of time the presence of  
30 atmospheric oxygen does not deteriorate the flavor of the beer. The temperature strip  
31 will accurately determine changes in the volume of the pony keg.

1       The thermometric measuring device 120 in the form of the strip is usually  
2 adhesive backed or magnetically backed. The adhesive backing or the magnetically  
3 backing permits easy attachment to the beer keg 1.

4       The products that are placed in sealed containers such as the beer keg 1,  
5 according to the present invention, are preferably intended for use at less than 100  
6 pounds per square inch to at 70 ° Fahrenheit. Preferably, the products in the sealed  
7 containers according to the present invention are pressurized between 5 and 90 pounds  
8 per square inch, or preferably between 10 and 80 pounds per square inch at 70 °  
9 Fahrenheit.

10       The thermometric measuring device 120 intended for a beer keg or relatively  
11 similarly sized pressurized container are up to 14 inches in length with a width of three-  
12 quarters of an inch. Conveniently, the temperature-measuring device for cans is about  
13 6 inches long with a width of three-quarters of an inch. The dimensionless ratio of the  
14 width to the height is about 0.5 to about 10 to about 1 to about 5, and preferably the  
15 dimension-less ratio of the width to the height is about 0.7 to about 10 to about 1 to  
16 about 4.

17       The thermometric measuring device 120 is sufficiently sensitive to temperature  
18 changes, which are indicative of volume, such that an ordinary can such as whipped  
19 cream can (not shown) may have the remaining product determined by removing the  
20 whipped cream can from the refrigerator and placing it on a table for a few minutes.  
21 The color indicator of the thermometric measuring device 120 will then change with a  
22 relatively sharp line forming between the gas and liquid phases in the whipped cream  
23 can. Any can for which the temperature of the volume is desired should be maintained  
24 in an upright position and unnecessary shaking of the can avoided. Alternatively, a food  
25 product containerized in an aerosol can may be placed in the freezer compartment of a  
26 refrigerator for a few minutes and then removed. The temperature change of the single  
27 thermometric measuring device 120 in the form of an elongated thin strip is observed  
28 and the volume determined. A further method of determining the remaining product  
29 volume is to utilize the heat of the hand to slightly warm the can and then observe the  
30 color change in the single thermometric measuring device 120 in the form of an  
31 elongated thin strip.

1       Alternatively, as best seen in Fig. 5 is a thermometric measuring device 140.

2       The thermometric measuring device 140 is mounted on a magnetic strip 144. As  
3       previously discussed the thermometric measuring device 140 operates by sensing a  
4       color change that indicates the volume of a container. The thermometric measuring  
5       device 140 is formed from a plurality of separate sensors 146 the first of which is  
6       labeled 148. The first sensor 148 operates at a separate temperature range. Thus, for  
7       example, the first sensor strip 148 operates to indicate a temperature change, and  
8       hence volume, at from 36 ° F to 46 ° F, whereas the second sensor strip 148 operates  
9       from 46 ° F to 56 ° F, and so forth. The plurality of separate sensors 146 permits the  
10      operation of the thermometric measuring device 140 to function at differing ambient  
11      temperatures without the need for artificial aids such as pouring hot water on a propane  
12      tank. Additional sensors are shown as A & B and function over differing temperature  
13      ranges.

14      As shown in Fig. 6 is a thermometric measuring device 240. The thermometric  
15      measuring device 240 has an outer layer of Mylar film 242 to protect a leuco dye strip  
16      244. A thermometer strip 246 is placed next to the leuco dye strip 244. An adhesive  
17      layer 248 is fixed to one side of the Mylar film 240. The adhesive layer 248 permits  
18      adhesion of the thermometric measuring device 240 to a beer keg 1. A removable  
19      adhesive layer protection strip 252 prevents the adhesive layer 248 from adhering to  
20      any other surface until use of the thermometric measuring device 240 is desired on a  
21      beer keg 1. Alternatively, the adhesive layer 248 may be replaced with a magnetic strip.

1       The thermometric measuring device 240 operates at a discrete temperature  
2 rather than a temperature range. By operating at a discrete temperature the  
3 thermometric measuring device 240 is more reliable in indicating fluid level than a  
4 device operating over a wide range of temperatures. Thus, the thermometric measuring  
5 device 240 may be set to detect a temperature at for example 48° F. The discrete  
6 temperature need not be the exact temperature of the liquid or gas in the beer keg 1 or  
7 a refrigerator in which the beer keg 1 is located. The discrete temperature is preferably  
8 a few degrees warmer than the temperature of the liquid or gas in the beer keg 1.

9       If desired a thermometer strip 260 may also be employed in conjunction with the  
10 thermometric measuring device 240. The thermometer strip 260 is employed to  
11 determine if the liquid in the beer keg 1 is a suitable temperature for serving.

12       The advantages in utilizing the leuco dyes in the present invention are the dyes  
13 provide a rapid color change from black to green in the range of temperatures at which  
14 beer is stored. After the application of water such as from a damp cloth or water from  
15 an aqueous based in a spray bottle the green color rapidly changes back to black.  
16 Thus, there is little risk of a false reading after a substantial amount of beer has been  
17 removed from a beer keg.

18       The color green is particularly advantageous in that the beer kegs are usually  
19 stored in an area where there is limited lighting. The purpose of limited lighting is  
20 because bottle beer may also be stored in the same area. As beer deteriorates in an  
21 area of substantial lighting a cooler will not be well lit. The green coloration of the  
22 temperature-measuring device provides an adequate color difference under conditions  
23 of low lighting to permit an accurate determination of the volume of beer remaining in a  
24 keg. A distinct advantage lies in utilizing the leuco dyes over cholesteric materials that  
25 tend to reflect light, as compared to the leuco dye materials, thus making it difficult to  
26 observe the color change indicating the volume of beer remaining in a keg with utilizing  
27 the cholesteric materials. Chiralnematic liquid crystals may be substituted herein.

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